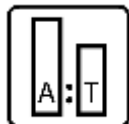


Technical data sheet

571.70300

NITROLUX ALUMINIUM WHEELS

RECORD
ITALIAN CAR REFINISHING



1000 ml +
400- 500 ml



15" - 17" FORD 4
at 20 °C



Ø 1.1 - 1.3 mm
2 - 3 Atm
N° of coats 2/3



2 - 3 h at 20 °C

NATURE OF PRODUCT:

Nitro-Synthetic enamel aluminum glossy finish.

Properties:

- Excellent aesthetic appearance
- Excellent quick drying
- Easy applicability

FIELD OF APPLICATION:

General use, machine tools, industrial machinery, agricultural machinery.

PRIMER RECOMMENDED:

View in the preparation of the support

PREPARATION OF THE SUBSTRATE:

Iron surfaces:

Remove any traces of rust, grease, calamine and humidity by means of thorough mechanical cleaning, followed by degreasing. Apply one coat of our EPOXY 2K Primer series **193** or **190**, our SINTOFLEX series **494** or **490**. After 6/12 hours apply **NITRO** enamel.

Aluminum:

Degreasing with organic solvents, followed by sanding. Apply a coat of EPOXY 2K Primer (series **193** or **190**) or acrylic primer **793.70701**.

Galvanized sheet:

Apply a coat of Epoxy primer **193**.

PREPARATION OF THE PRODUCT:

Mix until the color and consistency are uniform.

Dilute with our nitro thinner **D.525**, up to a viscosity of 14" - 16" Ford 4 at 20 °C.

PRODUCT SPECIFICATIONS:

TYPE OF PRODUCT	Nitro-Synthetic 1K
APPEARANCE	Glossy
COLOUR	Silver
SPECIFIC WEIGHT	0,98 Kg/l ($\pm 0,10$)
SUPPLY VISCOSITY	13' DIN 8 at 20 °C ($\pm 2''$)
SOLID % - VOLUME	33% ($\pm 2\%$)
SOLID % - WEIGHT	39% ($\pm 2\%$)
V.O.C.	2004/42/CE-IIB (e)(840)840
DRYING TIME AT 20 °C:	- Dry dust-free: 10' - 15' - Touch-free: 2 - 3 hours - Complete curing: 24 h
RECOMMENDED LAYERS:	Two/three coats
RECOMMENDED – DFT:	30 - 40 μm
THEORETICAL YIELD:	7,7 m ² /Kg-Lt at 40 μm dry
RECOATING:	After 1- 2 hours with the same product

APPLICATION INSTRUCTIONS:

-View pictograms Page 1.

SAFETY REGULATIONS:

Strictly follow the instructions on the labeling and in the safety data sheet.

STORAGE CONDITIONS:

In unopened and sealed packages, kept at a temperature of +5 to +30°C.

The data and information contained in this sheet are the result of our experience and accurate laboratory tests. However, since the painting process represents a set of operations that are beyond our control, they do not therefore guarantee, in any way, the final performance of the cycle.

Rev.: 01/24