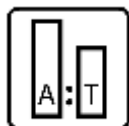


*Technical data sheet*

**594.70055**

**NITROFLEX GREY**

**RECORD**  
ITALIAN CAR REFINISHING



1000 ml +  
350- 500 ml



14" - 16" FORD 4  
at 20 °C



Ø 1.3 - 1.4 mm  
2 - 3 Atm  
N° of coats 2/3



2h - 3h at 20 °C

**NATURE OF PRODUCT:**

Nitro insulating primer 1K

**Properties:**

- Low absorption
- Very high quick drying
- Sandable

**FIELD OF APPLICATION:**

Used by spraying as an insulating primer for spot repairs of small surfaces and partial restoration of cars or industrial vehicles.

It should be applied on polyester filler or primer and on suitably prepared old paints, except for those with synthetic and thermoplastic base.

**PREPARATION OF THE PRODUCT:**

Mix thoroughly until the color and consistency are uniform. Dilute with our nitro thinner D.525 up to the desired viscosity.

**PRODUCT SPECIFICATIONS:**

<b>TYPE OF PRODUCT</b>	Nitro insulting primer 1K
<b>APPEARANCE</b>	Matt
<b>COLOUR</b>	Grey (approx. RAL7035)
<b>SPECIFIC WEIGHT</b>	1,37 Kg/l (± 0,10)
<b>SUPPLY VISCOSITY</b>	23" DIN 8 at 25 °C (±4")
<b>SOLID % - VOLUME</b>	38% (± 2%)
<b>SOLID % - WEIGHT</b>	60% (± 2%)
<b>DRYING TIME AT 20 °C:</b>	Air: 2-3 hours depending on the thickness obtained Oven: 20' at 60 °C
<b>RECOMMENDED LAYERS:</b>	2 - 3 coats
<b>RECOMMENDED – DTM:</b>	50 - 80 µm
<b>THEORETICAL YIELD:</b>	7,6 m <sup>2</sup> /Lt or 5,5 m <sup>2</sup> /Kg at 50 µm dry

### **APPLICATION INSTRUCTIONS:**

-View pictograms Page 1.

### **RECOATING:**

After 2-3 hours depending on thickness

### **SAFETY REGULATIONS:**

Strictly follow the instructions on the labeling and in the safety data sheet.

### **STORAGE CONDITIONS:**

In unopened and sealed packages, kept at a temperature of +5 to +30 °C.

*The data and information contained in this sheet are the result of our experience and accurate laboratory tests. However, since the painting process represents a set of operations that are beyond our control, they do not therefore guarantee, in any way, the final performance of the cycle.*

**Rev.: 01/24**