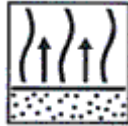


374 SERIES**MATTE BASE-COAT**

1000 ml +
800 — 900 ml



Ø 1,1 — 1.2 mm
2,5-3 Atm
N° of coats 2



20 — 25 ° at 20 °C
A 50% U.R.



15'' - 18'' FORD 4
at 20 °C

NATURE OF THE PRODUCT:

Base-Coat in various colors based on cellulose resins and opacifiers.
Particularly suitable for the realization of metallic and/or mica/pearly double layers, to be covered with our clear coats of the Record line (701 series).

FIELD OF APPLICATION:

Double-layer cycles for the preparation of metallic and/or pearly Base-Coat to be used for painting industrial products in general, commercial vehicles and public service vehicles.

PREPARATION OF THE SUPPORT:

The dyes with a matte base (374 series) can be applied after suitable preparation (see relevant data sheets) and subsequent degreasing on:

- epoxy primers, like our **193.R7042**
- 2K acrylic primers, like our **794.70055/794.70065/794.91100** or **793.70701**

PREPARATION OF THE PRODUCT:

Mix until the color and consistency are uniform.

Matte base 100 Parts by weight

D.721 or D.737 70 — 90 Parts by weight

NOTE: Possibility of catalysis at 10% with CZ.711 by weight on the Base-Coat to improve the cohesion between the various layers.

PRODUCT SPECIFICATIONS:

TYPE OF PRODUCT	: Single-component.
APPEARANCE OF THE FILM	: Semigloss
COLORS	: Various (See Ready-made Color Swatch).
SPECIFIC WEIGHT	: 0,94 Kg/L ($\pm 0,05$)
DRY RESIDUE	: 21% (± 2).
DRYING	: - <i>Dry dust-free</i> : 10' - 15' at 20 °C. - <i>Drying at 20 °C</i> : 30' - 40'.
RECOMMENDED LAYERS	: Two coats.
RECOATING	: Minimum 20' at 20 °C; Maximum 30' at 20 °C.
OVERPAINTABLE	: Clear coat 701.HS010 - 701.HS060 - 701.HS100 - 701.00015

N.B. Before applying the clear coat, wait 20 - 25 minutes at room temperature (20 °C) or 5 - 10 minutes at 40 - 50 °C.

NOTES:

Do not exceed the total recommended film thickness!

The use of a tinted primer is recommended for some particular colors despite most of the formulas have a high opacity and excellent coverage.

SAFETY REGULATIONS:

Strictly follow the instructions on the labeling and in the safety data sheet.

The data and information contained in this sheet are the result of our experience and accurate laboratory tests. However, since the painting process represents a set of operations that are beyond our control, they do not therefore guarantee, in any way, the final performance of the cycle.